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D2153

Job Sheet 194399



Job Qty: 8 pcs

Prop

Part Weight: 0 lbs

Job Created: 5/1/19

Due Date: 5/17/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	8 pcs	5/17/19		0.00	0.34	Small Fab - 1		OCT 15 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
140	QC 5	8 pcs	5/17/19		0.00	0.00	QC 5 - 10		OCT 16 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
150	Packaging 3-1 - Stock - B4B	8 pcs	5/17/19		0.00	0.00	Packaging 3 - 1 - B4B		OCT 16 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST 362
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	8 pcs	5/17/19	0.00 0.00	QC 21 - SA - 21	MS 21
				QC 21 - SA - 70	8-59
				QC 21 - SA - 53	OCT 17 2019

Part Op 130 - (Small Fab) 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only
 Descriptions: warning: "DO NOT OPEN HIGH PRESSURE"

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	GA127 16 pcs (2 ea)	130-Small Fab - 1	S152547
NAS1149D0563J	Washer	ST365 16 Ea (2 ea)	130-Small Fab - 1	3174288
D5479-1	Door Prop	ST365 8 pcs (1 ea)	130-Small Fab - 1	2x5180727-6x5163150
SL69-BS	Ball Stud	GA128 16 pcs (2 ea)	130-Small Fab - 1	F7137908

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3015-3	16	265	0
	D5479-1	8	8	0
	NAS1149D0563J	16	3,469	0
	SL69-BS	16	552	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											
Root Cause				FAULT CATEGORY							
Operator ☐				Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐				Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐				Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐				Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐				Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐				Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐				Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human Factors ☐				Other/Details: _____							